



Dart Hawkesbury  
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**D350-591-113**  
**Job Sheet 166557**



Part No: D350-591-113

Job Qty: 4 ea

Part Name: Heli-Access Step, Short, High Gear



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/11/17

Job Tracking No:

Due Date: 10/27/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Customer: Airbus Helicopters - Marignane (CEURO24)

Aeroport International De Marseille Cedex Marignane Marseille, , 13725 France ph:+33 4 42 85 85 85 fx:+33 4 42 85 83 00.

Note: DWG DSI 9525 REV A, D2310 REV D IPP Rev:H 04.11.09 Reformat KJ/JLM IPP Rev:E as per ECN10-586 10.06.18 DD verf:EC

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Due Date | Standard  |         | Workcenter/Supplier   |           |
|-------|--------------------|-------|----------|-----------|---------|-----------------------|-----------|
|       |                    |       |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |
| 90    | Start up Operation | 4 Ea  | 10/26/17 | 0.00      | 0.00    | Start up container    |           |
| 100   | DC                 | 4 pcs | 10/26/17 | 0.00      | 0.00    | DC                    |           |
| 110   | Large Fab          | 4 pcs | 10/26/17 | 0.00      | 4.13    | Large Fab 8           |           |
| 120   | QC                 | 4 pcs | 10/26/17 | 0.00      | 0.00    | QC5                   |           |
| 123   | Mill Conv          | 4 pcs | 10/26/17 | 0.00      | 0.83    | Mill Conv 1           |           |
| 126   | QC                 | 4 pcs | 10/26/17 | 0.00      | 0.00    | QC5                   |           |
| 130   | Large Fab          | 4 pcs | 10/26/17 | 0.00      | 4.13    | Large Fab 2           |           |
| 132   | Mill Conv          | 4 pcs | 10/26/17 | 0.00      | 0.83    | Mill Conv 1           |           |
| 140   | QC                 | 4 pcs | 10/26/17 | 0.00      | 0.00    | QC9                   |           |
| 150   | QC                 | 4 pcs | 10/26/17 | 0.00      | 0.00    | QC5                   |           |
| 160   | HandFinish         | 4 pcs | 10/26/17 | 0.00      | 0.89    | HandFinish1           |           |
| 170   | Large Fab          | 4 pcs | 10/26/17 | 0.00      | 4.13    | Large Fab 2           |           |
| 180   | QC                 | 4 pcs | 10/26/17 | 0.00      | 0.00    | QC10                  |           |
| 190   | QC                 | 4 pcs | 10/26/17 | 0.00      | 0.00    | QC5                   |           |
| 200   | HandFinish         | 4 pcs | 10/26/17 | 0.00      | 0.89    | HandFinish1           |           |
| 210   | Powdercoat         | 4 pcs | 10/26/17 | 0.00      | 0.82    | Powdercoat1           |           |
| 220   | HandFinish         | 4 pcs | 10/27/17 | 0.00      | 0.89    | HandFinish3           |           |
| 230   | QC                 | 4 pcs | 10/27/17 | 0.00      | 0.00    | QC3                   |           |
| 240   | Packaging          | 4 pcs | 10/27/17 | 0.00      | 0.00    | Packaging1            |           |
| 250   | QC                 | 4 pcs | 10/27/17 | 0.00      | 0.00    | QC4                   |           |
| 260   | Packaging          | 4 pcs | 10/27/17 | 0.00      | 0.00    | Packaging3            |           |
| 270   | QC21-FG            | 4 Ea  | 10/27/17 | 0.00      | 0.00    | QC21                  |           |

Part Op 100 - Photocopy bluefile & type labels per PPP D350-591-113 CHG005

Descriptions: 110 - 1-Cut D2244 extrusion to 62.00" long as per Dwg D2310 2-Drill extrusion as per Dwg D2310 using drill Jig DT8230

123 - OPEN HOLE FOR BUSHING TO SIZE AS PER DWG AND C'SINK.

130 - 1-Weld Fwd end cap and bushing as per Dwg D2310 A/R AL ROD Batch: \_\_\_\_\_ 2-Grind end cap and bottom bushing welds flush

132 - Machine top weld on bushing flush as per dwg.

170 - 1-Rivet as per Dwg D2310 3-Weld Aft end cap as per Dwg D2310 A/R AL ROD Batch: \_\_\_\_\_

4-Grind end cap welds flush

210 - START TIME: \_\_\_\_\_ FINISH TIME: \_\_\_\_\_

220 - \*\*\*Install Dart labels after wing walk\*\*\*  
230 - \*\*\*Install Dart labels after wing walk\*\*\*  
260 - Identify and pack for shipping as per PPP D350-591-113

| Job Allocations |                |          |           |           |         |
|-----------------|----------------|----------|-----------|-----------|---------|
| Operation       | Component Part | Required | Inventory | Allocated | Std Qty |
| 110-Large Fab   | D2244-116      | 4        | 41        | 0         | 0       |
| 130-Large Fab   | D2275          | 4        | 4         | 0         | 0       |
|                 | D2673-34       | 8        | 40        | 0         | 0       |
| 170-Large Fab   | D2582          | 4        | 10        | 0         | 0       |
|                 | MS20600-AD4W3  | 64       | 99        | 0         | 0       |
| 240-Packaging   | K591-113       | 4        | 0         | 0         | 0       |

| Part Specifications                |  |  |  |  |  |
|------------------------------------|--|--|--|--|--|
| Specifications could not be found. |  |  |  |  |  |

Plex 10/11/17 11:22 AM Dart.lajeunesse.marie

**DART**  
AEROSPACE  
**S001237**



Heli - Access Step, Short, High Gear

**PART NO: D350 - 591 - 113**

**Revision:**

**Operation:**

**Quantity:**

**Change No:**

**Start up Operation**

**0**

**Mfg Date: 10/23/17**

**Job No: 166557**

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**Heli – Access Step, Short, High Gear**

**PART NO: D350 – 591 – 113**  
**Revision:**  
**Operation: Packaging**  
**Change No:**

**Mfg Date: 10/24/17**

**Job No: 167073**